

# Membrane Process Design

B.E. Sem. VIII [CHEM]

(Elective – III)

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## EVALUATION SYSTEM

	Time	Marks
<b>Theory Exam</b>	3 Hrs.	100
<b>Practical Exam</b>	–	–
<b>Oral Exam</b>	–	–
<b>Term Work</b>	–	25

## SYLLABUS

### 1. Introduction

Introduction to membrane processes, history, definition of membrane, importance, processes.

Types of membranes, membrane processes and their applications. Porous and solid membranes, Osmosis, Micro-filtration, Ultrafiltration, nanofiltration, reverse osmosis, piezodialysis, electro-dialysis, dialysis, and membranes for gas separation, pervaporation. Applications of these processes.

### 2. Liquid membranes supported and unsupported liquid membranes, applications and mathematical modeling.

#### **Materials and material properties.**

Polymers and effect of various properties of polymers such as  $T_g$ , thermal, chemical and mechanical stability, elastomers and their properties, Inorganic membranes, biological membranes.

### 3. Characterization of membranes

Characterization of porous membranes, characterization of ionic membranes, characterization of non-ionic membranes.

#### **Preparation of synthetic membranes**

Preparation of phase inversion membranes. Preparation techniques for immersion precipitation, preparation technique for composite membranes, Influence of various parameters on membrane morphology, preparation of inorganic membranes.

### 4. Transport processes in membranes driving force, Transport through porous membranes, transport through nonporous membranes, transport in ion-exchange membranes.

Polarization phenomenon and fouling concentration polarization, characteristic flux behavior in pressure driven membrane operation, various models, temperature polarization, membrane fouling, methods to reduce fouling.

### 5. Modules and process design

Plate and frame, spiral wound, tubular, capillary, hollow fiber modules and their comparison, system design. Membrane reactors. Application of membrane reactors in biotechnology.

### 6. Economics and feasibility of membrane technology

Comparison of membrane technology with other separation techniques, Scope in the future, current and existing industrial applications

**Reference Books :**

1. Basic Principles of Membrane Technology (*Marcel Mulder*) Kluwer Academic Publishers (1997).
2. Membrane Separation Technology (*E. J. Hoffma*) Gulf Prefession Publishing.
3. Membrane Separation Processes (*Nath*) Prentice Hall of India
4. Membrane Handbook (*W. S. Winston Ho, K. K. Sirkar*) Van Nostrand Reinhold Publication.

